

Kaizen página (9)

$8 \times 1 = 8$	$5 \times 0 =$
$9 \times 1 =$	$36 \times 0 =$
$6 \times 1 =$	$19 \times 0 =$
$32 \times 1 =$	$238 \times 0 =$
$29 \times 1 =$	$66 \times 0 =$
$27 \times 1 =$	$1.896 \times 0 =$
$4 \times 0 = 0$	$2 \times 0 =$
$5 \times 0 =$	$51 \times 0 =$

$2 \times 10 = 20$	$3 \times 0 =$
$25 \times 1 =$	$3 \times 1 =$
$25 \times 0 =$	$3 \times 10 =$
$25 \times 10 =$	$3 \times 20 =$
$17 \times 0 =$	$3 \times 30 =$
$17 \times 1 =$	$3 \times 1000 =$
$17 \times 100 =$	$3 \times 100 =$
$17 \times 10 =$	$4 \times 100 =$

Kaizen página (16)

$10 \times 2 = 20$	$30 \times 4 =$
$10 \times 5 =$	$20 \times 6 =$
$10 \times 1 =$	$60 \times 6 =$
$10 \times 9 =$	$80 \times 7 =$
$10 \times 3 =$	$80 \times 5 =$
$20 \times 4 =$	$80 \times 7 =$
$30 \times 6 = 180$	$90 \times 2 =$
$50 \times 4 =$	$90 \times 1 =$

$100 \times 5 = 500$	$50 + 5 =$
$100 \times 4 =$	$60 + 2 =$
$100 \times 10 =$	$20 + 6 =$
$100 \times 12 =$	$50 + 6 =$
$100 \times 23 =$	$20 + 2 =$
$500 \times 23 =$	$60 + 4 =$
$400 \times 2 =$	$60 + 8 =$
$200 + 1 =$	$40 + 9 =$