

EJEMPLO:  $53 + 38 = 91$



|       |      |       |
|-------|------|-------|
| +     | 53   | 38    |
| Añado | Suma | Queda |
| 30    | 83   | 8     |
| 7     | 90   | 1     |
| 1     | 91   | 0     |
|       |      |       |
| 91    |      |       |



|       |      |       |
|-------|------|-------|
| +     | 80   | 15    |
| Añado | Suma | Queda |
|       |      |       |
|       |      |       |
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|       |      |       |
|-------|------|-------|
| +     | 24   | 38    |
| Añado | Suma | Queda |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |

|       |      |       |
|-------|------|-------|
| +     | 76   | 19    |
| Añado | Suma | Queda |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |

|       |      |       |
|-------|------|-------|
| +     | 18   | 24    |
| Añado | Suma | Queda |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |

|       |      |       |
|-------|------|-------|
| +     | 55   | 31    |
| Añado | Suma | Queda |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |

|       |      |       |
|-------|------|-------|
| +     | 76   | 11    |
| Añado | Suma | Queda |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |
|       |      |       |