

**1. Draw the words in the boxes to the gaps.**

provide	storage	support	distribution	delivery	maintenance
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1. Logistics means that you manage the procurement and movement of goods and the \_\_\_\_\_ of inventory.
2. Its means the \_\_\_\_\_ of the goods that the customers need at the right time, in the right place, and the right quality.
3. My definition of logistics is this: plan, organize, and manage operations that \_\_\_\_\_ services and goods.
4. Logistics - that's purchasing, maintenance, \_\_\_\_\_, and replacement of material and staff.
5. Logistics is the planning and \_\_\_\_\_ of operations such as warehousing, inventory, transport, procurement, supply, and \_\_\_\_\_.

**2. Complete the chart using vocabulary from exercise 1:**

VERB	NOUN
<i>To provide</i>	<i>provision</i>
	storage
to support	
	delivery
	distribution
to maintain	
	transportation
	purchasing