

## Cloze Test Grammar 1

(however/which / by/not/of/was / that /whenever)

### 3D Printing

3D printing uses very thin slices of material to build a new object. Originally, 3D printing was used to make prototypes of new machines. The role of the prototypes \_\_\_\_\_ to give customers an idea of what the finished product would be like. Nowadays, \_\_\_\_\_, 3D printing has become mainstream. Many organizations use it as part of their manufacturing process. For example, the International Space Station uses 3D printing \_\_\_\_\_ new tools are needed.

3D printing is \_\_\_\_\_ only used by industry. Scientists also make use \_\_\_\_\_ 3D printing to reconstruct delicate fossils and ancient artifacts so that they can be more safely examined. Experts estimate \_\_\_\_\_ the global 3D market will be worth \$ 41 billion \_\_\_\_\_2026.