

ESEGUI LE SEGUENTI ADDIZIONI CON LA LINEA DEL 100

$10 + 10 = \boxed{}$

$30 + 5 = \boxed{}$

$30 + 10 = \boxed{}$

$40 + 5 = \boxed{}$

$40 + 10 = \boxed{}$

$50 + 5 = \boxed{}$

$60 + 10 = \boxed{}$

$90 + 5 = \boxed{}$

$70 + 10 = \boxed{}$

$10 + 3 = \boxed{}$

$40 + 20 = \boxed{}$

$20 + 4 = \boxed{}$

$30 + 20 = \boxed{}$

$30 + 7 = \boxed{}$

$60 + 40 = \boxed{}$

$40 + 8 = \boxed{}$

$50 + 50 = \boxed{}$

$50 + 3 = \boxed{}$

$90 + 10 = \boxed{}$

$50 + 8 = \boxed{}$

$10 + 5 = \boxed{}$

$30 + 9 = \boxed{}$

$20 + 5 = \boxed{}$

$10 + 12 = \boxed{}$

$20 + 10 + 5 = \boxed{}$

$25 + 7 = \boxed{}$

$20 + 10 + 3 = \boxed{}$

$45 + 10 + 5 = \boxed{}$

$20 + 20 + 5 = \boxed{}$

$55 + 5 + 10 = \boxed{}$

$20 + 20 + 6 = \boxed{}$

$40 + 23 = \boxed{}$

$30 + 20 + 10 = \boxed{}$

$40 + 31 = \boxed{}$

$60 + 20 + 20 = \boxed{}$

$40 + 60 = \boxed{}$

$50 + 40 + 10 = \boxed{}$

$45 + 5 + 10 = \boxed{}$

$15 + 6 = \boxed{}$

$45 + 7 + 8 = \boxed{}$

$15 + 8 = \boxed{}$

$45 + 10 + 5 = \boxed{}$

$15 + 10 = \boxed{}$

$55 + 5 + 10 = \boxed{}$

$15 + 5 + 8 = \boxed{}$

$35 + 5 + 10 = \boxed{}$

$15 + 5 + 3 = \boxed{}$

$55 + 5 + 40 = \boxed{}$