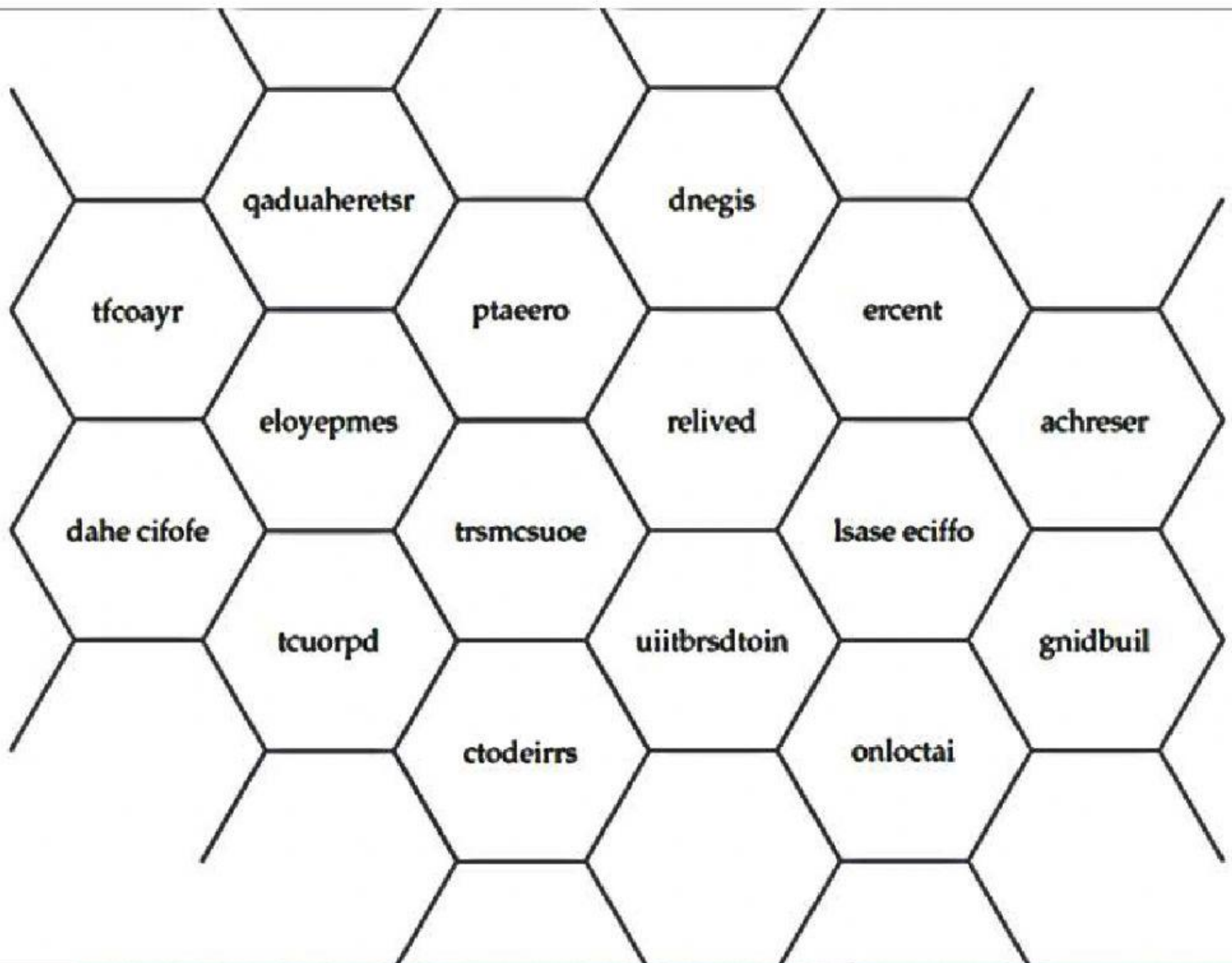


WORKING WITH WORDS _3 "Location"



The words in each hexagon have been mixed up. You need to put the letters in the correct order to make a word.

The words You need to find are the following:

**building - factory - head office - research -
headquarters - location - employees - sales office -
product - centre - operate - distribution - customers
- deliver - directors - design**