has been transformed detail is there is has expanded there was
has now been replaced there are has reduced
are unchanged has been enlarged

The maps alterations to a science park dating back to 2008.
Looking from an overall perspective, it readily apparent that the park to include more areas for research, education and improved accessibility.
Considering initially the northern end of the park, in 2008 considerable untouched natural land that with a research and development centre (the reception area was also removed in favour of a university hub, while the adjacent offices remain the same).
South of these new facilities, the car park in size, the business units , and, most significantly, the cyber security building , overtaking previously undeveloped land.
In the southern section of the park, the circular IT centre into an innovation centre and a new train station on the southernmost tracks with walkways branching off to various facilities.
Finally, additional biking routes along an eastern road and running through the centre of the park past the car park and new buildings.

LIVEWORKSHEETS