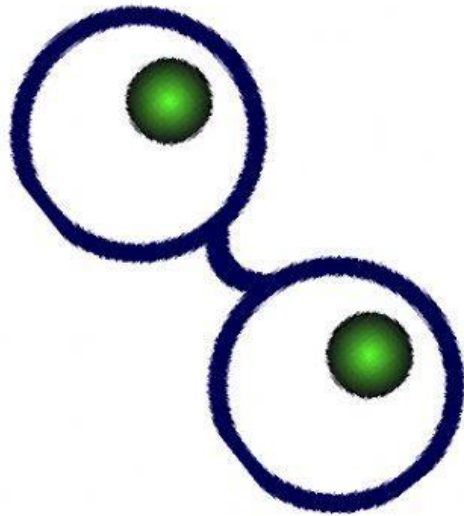


13	+		=	24
+		+		+
9	+	9	=	
=		=		=
	+	20	=	



3	4	1	2
	1	4	3
4			1

$47 - 34 = \underline{\quad}$

$40 + 64 = \underline{\quad}$

$34 + 25 = \underline{\quad}$

$38 - 22 = \underline{\quad}$

$23 + 45 = \underline{\quad}$

$13 + 46 = \underline{\quad}$

$56 - 23 = \underline{\quad}$

$34 + 15 = \underline{\quad}$

$33 + 35 = \underline{\quad}$