

1

$$\begin{array}{r} 14 \text{ 升} \\ + 9 \text{ 升} \\ \hline \end{array}$$

升

2

$$\begin{array}{r} 23 \text{ l} \\ + 15 \text{ l} \\ \hline \end{array}$$

l

3

$$\begin{array}{r} 63 \text{ l} \\ + 19 \text{ l} \\ \hline \end{array}$$

l

4

$$\begin{array}{r} 209 \text{ 毫升} \\ + 38 \text{ 毫升} \\ \hline \end{array}$$

毫升

5

$$\begin{array}{r} 148 \text{ ml} \\ + 595 \text{ ml} \\ \hline \end{array}$$

ml

6

$$\begin{array}{r} 8 \text{ 升 } 270 \text{ 毫升} \\ + 1 \text{ 升 } 195 \text{ 毫升} \\ \hline \end{array}$$

升 毫升

7

$$\begin{array}{r} 48 \text{ l} \\ 15 \text{ l} \\ + 39 \text{ l} \\ \hline \end{array}$$

l

8

$$\begin{array}{r} 305 \text{ 毫升} \\ 214 \text{ 毫升} \\ + 497 \text{ 毫升} \\ \hline \end{array}$$

毫升

9

$$\begin{array}{r} 4 \text{ l } 750 \text{ ml} \\ 1 \text{ l } 125 \text{ ml} \\ + 3 \text{ l } 70 \text{ ml} \\ \hline \end{array}$$

l ml

练习二 加一加。

1.

$$\begin{array}{r} 309 \text{ 升} \\ + 99 \text{ 升} \\ \hline \end{array}$$

升

4.

$$\begin{array}{r} 82 \text{ l} \\ + 58 \text{ l} \\ \hline \end{array}$$

l

7.

$$\begin{array}{r} 2 \text{ l} \quad 66 \text{ ml} \\ 3 \text{ l} \quad 950 \text{ ml} \\ + 1 \text{ l} \quad 208 \text{ ml} \\ \hline \end{array}$$

l ml

+ 1 l -1000 ml

l ml

2.

$$\begin{array}{r} 1087 \text{ 毫升} \\ + 930 \text{ 毫升} \\ \hline \end{array}$$

毫升

5.

$$\begin{array}{r} 5163 \text{ ml} \\ + 898 \text{ ml} \\ \hline \end{array}$$

ml

8.

$$\begin{array}{r} 8 \text{ 升} \quad 934 \text{ 毫升} \\ 10 \text{ 升} \quad 881 \text{ 毫升} \\ + 4 \text{ 升} \quad 372 \text{ 毫升} \\ \hline \end{array}$$

升 毫升

+ 2 升 -2000 毫升

升 毫升

3.

$$\begin{array}{r} 129 \text{ ml} \\ 2572 \text{ ml} \\ + 3373 \text{ ml} \\ \hline \end{array}$$

ml

6.

$$\begin{array}{r} 101 \text{ l} \\ 715 \text{ l} \\ + 8384 \text{ l} \\ \hline \end{array}$$

l