

$$\begin{array}{r}
 + \quad 34 \\
 \underline{35} \\
 69
 \end{array}
 + \quad \begin{array}{r}
 53 \\
 \underline{25} \\
 \dots
 \end{array}
 + \quad \begin{array}{r}
 64 \\
 \underline{23} \\
 \dots
 \end{array}
 + \quad \begin{array}{r}
 25 \\
 \underline{62} \\
 \dots
 \end{array}
 + \quad \begin{array}{r}
 74 \\
 \underline{15} \\
 \dots
 \end{array}
 + \quad \begin{array}{r}
 46 \\
 \underline{52} \\
 \dots
 \end{array}$$

$35 + 42 = \boxed{}$

$66 + 24 = \boxed{}$

$73 + 26 = \boxed{}$

$66 + 33 = \boxed{}$

$53 + 15 = \boxed{}$

$64 + 23 = \boxed{}$

$25 + \boxed{} = 66$

$\boxed{} + 44 = 88$

$86 = \boxed{} + 25$

$34 + \boxed{} = 88$

$\boxed{} + 23 = 79$

$98 = 32 + \boxed{}$

$$\begin{array}{r}
 + \quad 34 \\
 \underline{2} \\
 \boxed{}6
 \end{array}
 + \quad \begin{array}{r}
 23 \\
 \underline{1} \\
 \boxed{}8
 \end{array}
 + \quad \begin{array}{r}
 32 \\
 \underline{5} \\
 7
 \end{array}
 + \quad \begin{array}{r}
 26 \\
 \underline{3} \\
 8
 \end{array}
 + \quad \begin{array}{r}
 5 \\
 \underline{23} \\
 \boxed{}8
 \end{array}
 + \quad \begin{array}{r}
 6 \\
 \underline{26} \\
 \boxed{}9
 \end{array}$$

$$\begin{array}{r}
 526 \\
 + 260 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 413 \\
 + 375 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 642 \\
 + 147 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 754 \\
 + 102 \\
 \hline
 \end{array}$$