

姓名：_____

加法（竖式）：不进位与进位加法

$6 + 3 = \underline{\quad\quad}$

	+	↑
		6
+		3

$5 + 2 = \underline{\quad\quad}$

	+	↑

$5 + 7 = \underline{\quad\quad}$

	+	↑

$10 + 2 = \underline{\quad\quad}$

		+	↑

$15 + 2 = \underline{\quad\quad}$

		+	↑

$24 + 4 = \underline{\quad\quad}$

		+	↑

$18 + 9 = \underline{\quad\quad}$

		+	↑

$27 + 3 = \underline{\quad\quad}$

		+	↑

$37 + 5 = \underline{\quad\quad}$

		+	↑

$28 + 17 = \underline{\quad\quad}$

		+	↑

$27 + 49 = \underline{\quad\quad}$

		+	↑

$18 + 49 = \underline{\quad\quad}$

		+	↑