

கூட்டல்

$\begin{array}{r} 25 \\ + 27 \\ \hline \end{array}$	$\begin{array}{r} 26 \\ + 18 \\ \hline \end{array}$	$\begin{array}{r} 15 \\ + 16 \\ \hline \end{array}$
$\begin{array}{r} 39 \\ + 25 \\ \hline \end{array}$	$\begin{array}{r} 27 \\ + 17 \\ \hline \end{array}$	$\begin{array}{r} 23 \\ + 37 \\ \hline \end{array}$
$\begin{array}{r} 46 \\ + 17 \\ \hline \end{array}$	$\begin{array}{r} 24 \\ + 17 \\ \hline \end{array}$	$\begin{array}{r} 36 \\ + 26 \\ \hline \end{array}$

$\begin{array}{r} 48 \\ + \underline{13} \end{array}$	$\begin{array}{r} 27 \\ + \underline{17} \end{array}$	$\begin{array}{r} 44 \\ + \underline{27} \end{array}$
$\begin{array}{r} 28 \\ + \underline{15} \end{array}$	$\begin{array}{r} 27 \\ + \underline{14} \end{array}$	$\begin{array}{r} 14 \\ + 16 \end{array}$
$\begin{array}{r} 19 \\ + \underline{24} \end{array}$	$\begin{array}{r} 54 \\ + \underline{27} \end{array}$	$\begin{array}{r} 28 \\ + \underline{25} \end{array}$
$\begin{array}{r} 36 \\ + \underline{58} \end{array}$	$\begin{array}{r} 64 \\ + \underline{27} \end{array}$	$\begin{array}{r} 66 \\ + \underline{26} \end{array}$