

		Place of articulation							
		Front -----> Back							
		bilabial	labio-dental	dental	alveolar	palato-alveolar	palatal	velar	glottal
Manner of articulation	plosive								
	affricate								
	fricative								
	nasal								
	lateral								
	approximant								

/z/	/tʃ/	/f/	/ŋ/	/s/
/l/	/p/	/t/	/dʒ/	/d/
/ʃ/	/m/	/r/	/v/	/j/
/b/	/θ/	/ʒ/	/w/	/k/
/n/	(w)	/g/	/ð/	/h/