

**Task 1. Match the words in Column A with their corresponding effects in Column B.**

<b>1. Loose wiring</b>	a) Causes measurement errors and inefficiency.
<b>2. Clogged filter</b>	b) Leads to decreased performance and unexpected breakdowns
<b>3. Leaking hydraulic fluid</b>	c) Results in incorrect temperature readings and process failure.
<b>4. Improper calibration</b>	d) Reduces airflow, causing system inefficiency.
<b>5. Overloaded motor</b>	e) Can lead to overheating and fire hazards.
<b>6. Mechanical wear and tear</b>	f) Leads to overheating and shutdown.
<b>7. Faulty temperature sensor</b>	g) Decreases pressure, affecting machine performance.

**Task 2. Read the descriptions and identify the equipment issue.**

1. The machine is vibrating excessively, and one of the components is out of alignment.
2. There is a burning smell coming from the electrical panel.
3. The compressor is running, but no air pressure is being generated.
4. The reactor temperature is fluctuating beyond the setpoint.
5. The conveyor belt has stopped moving suddenly.

**Task 3. Fill in the blanks using the appropriate words:**

1. The technicians \_\_\_\_\_ a leak in the hydraulic system and immediately shut it down.
2. A worn-out belt was \_\_\_\_\_ to restore the conveyor's functionality.
3. The grinder \_\_\_\_\_ due to a \_\_\_\_\_ cooling vent.
4. The system was \_\_\_\_\_ before restarting to ensure proper function.
5. The motor was \_\_\_\_\_ because of excessive \_\_\_\_\_ and tear.

6. The air filter was \_\_\_\_\_, which led to reduced cooling \_\_\_\_\_.
7. The maintenance team \_\_\_\_\_ the pressure sensor to improve \_\_\_\_\_.
8. After the sudden \_\_\_\_\_, the machine was \_\_\_\_\_ to resume operations.
9. The pump bearings were \_\_\_\_\_ to reduce friction and prevent overheating.
10. The cooling fan \_\_\_\_\_, causing the system to \_\_\_\_\_.

**Task 4. Rearrange the following steps in the correct order for troubleshooting a malfunctioning pump:**

- A) \_\_\_\_\_ The pump was shut down to prevent further damage.
- B) \_\_\_\_\_ The pump was restarted, and its performance was monitored.
- C) \_\_\_\_\_ The operators noticed abnormal noise and a drop in pressure.
- D) \_\_\_\_\_ A worn-out seal was discovered and replaced.
- E) \_\_\_\_\_ Maintenance staff inspected the pump for faults.

**Task 5. Read each scenario and determine the most likely root cause of the problem.**

1. A pump is making loud, grinding noises and its efficiency has dropped significantly.
  - a) Clogged filter
  - b) Worn-out bearings
  - c) Power surge
  - d) Sensor failure
2. A chemical processing plant experiences inconsistent temperature readings in the reactor.
  - a) Blocked cooling system
  - b) Improper pressure control
  - c) Faulty temperature sensor
  - d) Mechanical wear
3. A hydraulic press is failing to generate sufficient pressure despite the motor running properly.
  - a) Air trapped in the system
  - b) Leaking hydraulic fluid
  - c) Overheated motor
  - d) Misaligned pistons
4. A PLC-based control system suddenly stops responding and shuts down production.
  - a) Power fluctuation
  - b) Software bug
  - c) Faulty wiring
  - d) All of the above

5. **An industrial fan is running but is not providing adequate ventilation.**
- a) Blocked air ducts
  - b) Low voltage supply
  - c) Worn-out motor bearings
  - d) Incorrect speed settings

**Task 6: Complete the following conditional sentences using the correct verb form.**

1. If the operators \_\_\_\_\_ (**check**) the cooling system regularly, the motor \_\_\_\_\_ (**not overheat**).
2. If the pressure valve \_\_\_\_\_ (**fail**), the system \_\_\_\_\_ (**shut down**) automatically.
3. If maintenance staff \_\_\_\_\_ (**not replace**) the faulty sensor, the machine \_\_\_\_\_ (**give**) incorrect readings.
4. If debris \_\_\_\_\_ (**block**) the air filter, the compressor \_\_\_\_\_ (**stop**) working properly.
5. If the safety switch \_\_\_\_\_ (**not be activated**), the equipment \_\_\_\_\_ (**continue**) running in unsafe conditions.