

$22 + \underline{\quad} = 53$

$65 + \underline{\quad} = 89$

$61 + \underline{\quad} = 83$

$16 + \underline{\quad} = 46$

$65 + \underline{\quad} = 66$

$48 + \underline{\quad} = 78$

$77 + \underline{\quad} = 87$

$31 + \underline{\quad} = 77$

$20 + \underline{\quad} = 33$

$22 + \underline{\quad} = 74$

$32 + \underline{\quad} = 34$

$71 + \underline{\quad} = 85$

$45 + \underline{\quad} = 66$

$81 + \underline{\quad} = 89$

$15 + \underline{\quad} = 48$