

1. Break the numbers down by using expanded form.

2. Add tens and ones.

3. Add

	T	O	
21	20+1		
42	40+2		170
53	50+3		<u>+ 10</u>
<u>+64</u>	<u>60+4</u>		180
	170+10		

23	32	22
31	41	42
15	25	53
<u>+40</u>	<u>+20</u>	<u>+64</u>