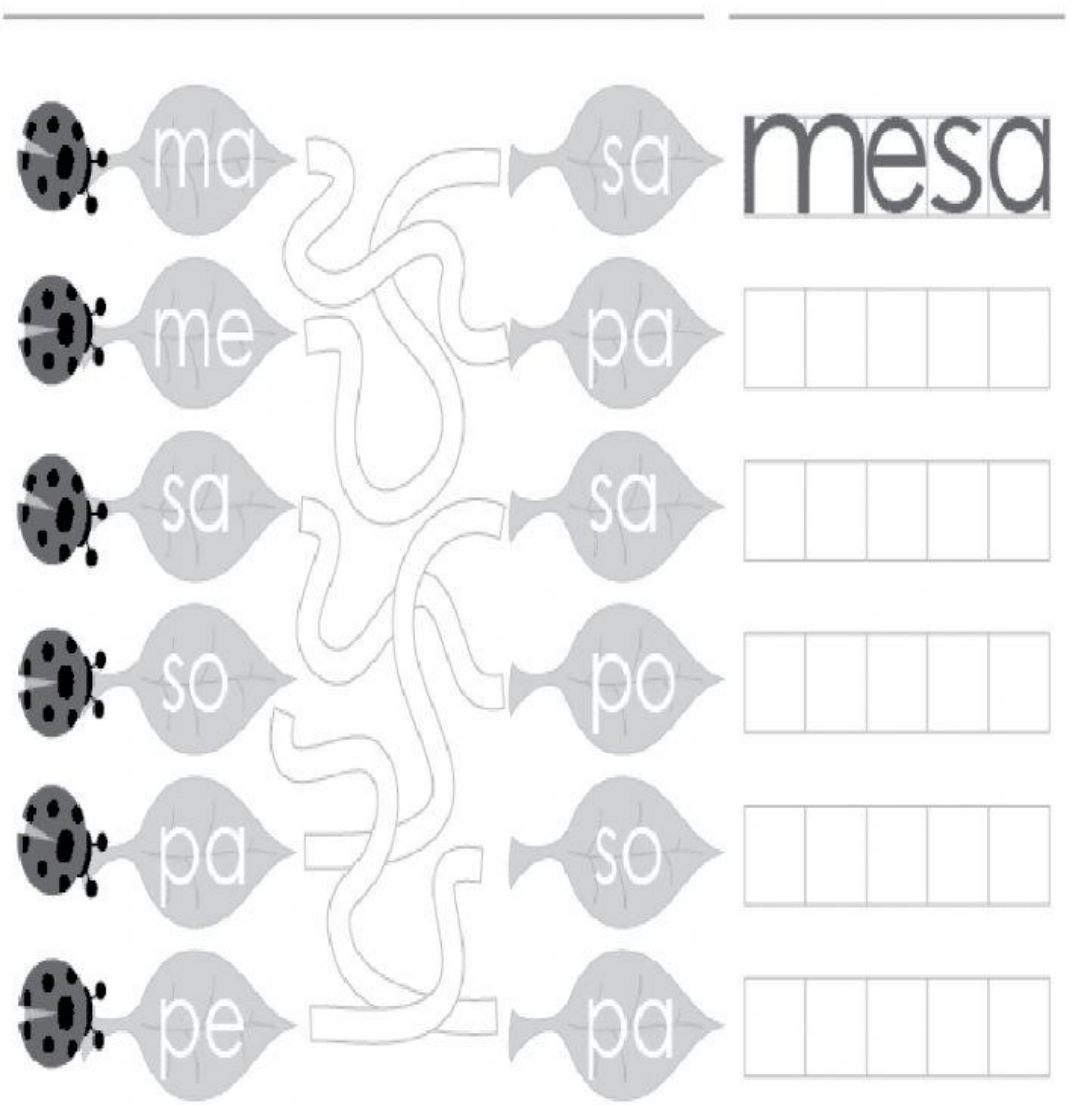COPIA LA PALABRA QUE SE FORMA AL UNIR LAS HOJAS