

Sumas sin y con canje 2

$$\begin{array}{r} 63 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 98 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 7 \\ + 88 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ + 65 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 67 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 72 \\ + 8 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ + 61 \\ \hline \end{array}$$

$$\begin{array}{r} 69 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 60 \\ + 99 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ + 98 \\ \hline \end{array}$$

$$\begin{array}{r} 55 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 97 \\ \hline \end{array}$$

$$\begin{array}{r} 68 \\ + 76 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ + 52 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 35 \\ + 4 \\ \hline \end{array}$$

$$\begin{array}{r} 57 \\ + 49 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 56 \\ \hline \end{array}$$

$$\begin{array}{r} 51 \\ + 93 \\ \hline \end{array}$$

$$\begin{array}{r} 44 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ + 71 \\ \hline \end{array}$$

Se empieza por las
UNIDADES.

