姓名：　　加法（竖式）：不进位与进位加法

6+ 3 = _____	5 + 2 = _____	5 + 7 = _____
10 + 2 = _____	15 + 2 = _____	24 + 4 = _____
18 + 9 = _____	27 + 3 = _____	37 + 5 = _____
28 + 17 = _____	27 + 49 = _____	18 + 49 = _____

LIVEWORKSHEETS