$$3 \times \boxed{} = 24$$
$$+$$
$$7$$
$$=$$
$$\boxed{} \times 3 = \boxed{}$$

$$22$$
$$+$$
$$23 + \boxed{} = 38$$
$$=$$
$$:$$
$$\boxed{} \times 7 = \boxed{}$$
$$=$$
$$12 - \boxed{} = 5$$
$$-$$
$$27$$
$$:$$
$$=$$
$$\boxed{}$$
$$9 \times \boxed{} = 36$$
$$=$$
$$:$$
$$2 \qquad 15 \times \boxed{} = 45$$
$$=$$
$$3 \times \boxed{} = 81$$
$$:$$
$$16 - \boxed{} = 9$$
$$=$$
$$\boxed{}$$