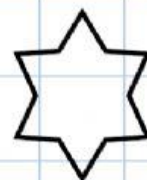


Calcula



2	3	+	4	4	=		
---	---	---	---	---	---	--	--

1	4	+	7	3	=		
---	---	---	---	---	---	--	--

3	8	+	4	1	=		
---	---	---	---	---	---	--	--

4	5	+	1	3	=		
---	---	---	---	---	---	--	--

6	2	+	3	7	=		
---	---	---	---	---	---	--	--

5	2	+	3	5	=		
---	---	---	---	---	---	--	--

$32 = \square + \square$

$78 = \square + \square$

$24 = \square + \square$

$67 = \square + \square$

$56 = \square + \square$

$48 = \square + \square$

$81 = \square + \square$

$$25 + 34 = \square$$

$$25 + 30 = 55$$

$$55 + 4 = \square$$

$$8 + 72 = \square$$

$$\square + 70 = \square$$

$$\square + 2 = \square$$

$$33 + 65 = \square$$

$$\square + \square = \square$$

$$\square + \square = \square$$

$$12 + 77 = \square$$

$$\square + \square = \square$$

$$\square + \square = \square$$