

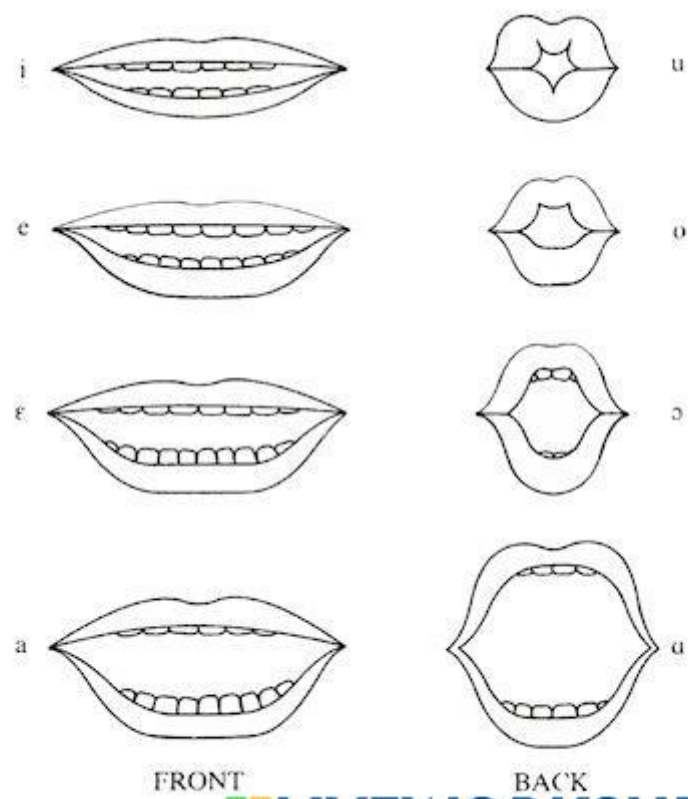


FIG. 41. Schematic representation of lip positions of Cardinal Vowels