

13	1	Workpiece	Steel, Mild
12	2	ISO 8734 - 6 x 24 - A	Steel
11	2	ISO 4762 - M10 x 20	Stainless Steel, 440C
10	1	Washer	Steel, Mild
9	1	Bush	Steel, Carbon
8	1	Rotating Pin	Steel, Mild
7	1	Locking screw	Steel, Mild
6	1	Indexing lever	Steel, Mild
5	1	Drill Bush	Steel, Carbon
4	1	Clamp	Iron, Cast
3	1	C washer	Steel, Mild
2	1	Bush plate	Iron, Cast
1	1	Jig body	Iron, Cast
ITEM	QTY	PART NAME	MATERIAL
Drawn by Pirapob U-ta		Designed by	Checked by Sirinton Moonsawat
		Date	Drawn Date 7/30/2017
			
Mechanical Drafting Thai-Austrian Technical College		Title Indexingl Drill Jig	
		Assembly	Scale 1 : 1
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