

$360 + 50 = \boxed{}$

$480 + 30 = \boxed{}$

$140 + 70 = \boxed{}$

$590 + 60 = \boxed{}$

$660 + 80 = \boxed{}$

$830 + 90 = \boxed{}$

$570 + 70 = \boxed{}$

$350 + 90 = \boxed{}$

$270 + 80 = \boxed{}$

$470 + 40 = \boxed{}$

$540 + 90 = \boxed{}$

$240 + 80 = \boxed{}$

$690 + 30 = \boxed{}$

$870 + 60 = \boxed{}$

$640 + 80 = \boxed{}$

$750 + 70 = \boxed{}$

$550 + 90 = \boxed{}$

$790 + 90 = \boxed{}$

$550 + 60 = \boxed{}$

$470 + 60 = \boxed{}$

$290 + 60 = \boxed{}$

$160 + 80 = \boxed{}$

$590 + 30 = \boxed{}$

$340 + 70 = \boxed{}$

$720 + 90 = \boxed{}$

$350 + 80 = \boxed{}$

$530 + 80 = \boxed{}$

$650 + 60 = \boxed{}$