

**1. Draw the words in the boxes to the gaps.**

|         |         |         |              |          |             |
|---------|---------|---------|--------------|----------|-------------|
| provide | storage | support | distribution | delivery | maintenance |
|---------|---------|---------|--------------|----------|-------------|

1. Logistics means that you manage the procurement and movement of goods and the \_\_\_\_\_ of inventory.
2. Its means the \_\_\_\_\_ of the goods that the customers need at the right time, in the right place, and the right quality.
3. My definition of logistics is this: plan, organize, and manage operations that \_\_\_\_\_ services and goods.
4. Logistics - that's purchasing, maintenance, \_\_\_\_\_, and replacement of material and staff.
5. Logistics is the planning and \_\_\_\_\_ of operations such as warehousing, inventory, transport, procurement, supply, and \_\_\_\_\_.

**2. Complete the chart using vocabulary from exercise 1:**

| VERB              | NOUN             |
|-------------------|------------------|
| <i>To provide</i> | <i>provision</i> |
|                   | storage          |
| to support        |                  |
|                   | delivery         |
|                   | distribution     |
| to maintain       |                  |
|                   | transportation   |
|                   | purchasing       |