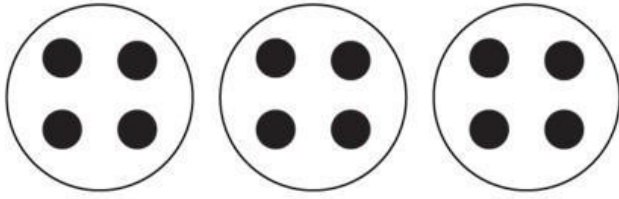


Multiplication as Repeated Addition



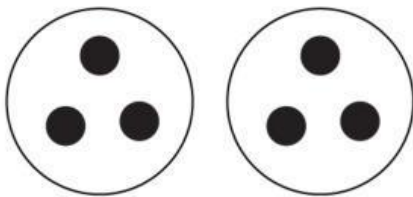
$$4+4+4=$$

$$3 \times 4 =$$



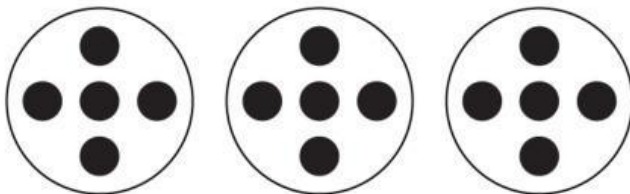
$$2+2+2+2+2=$$

$$5 \times 2 =$$



$$3+3=$$

$$2 \times 3 =$$



$$5+5+5=$$

$$3 \times 5 =$$