

-1	$+1$	-1	$+1$	-1	$+1$
50	69	55			
46	39	30			

$\begin{array}{r} 99 \\ - 23 \\ \hline \end{array}$	$\begin{array}{r} 88 \\ - 15 \\ \hline \end{array}$	$\begin{array}{r} 49 \\ - 27 \\ \hline \end{array}$	$\begin{array}{r} 28 \\ - 18 \\ \hline \end{array}$
$\begin{array}{r} 6 \\ 35 \\ + 21 \\ \hline \end{array}$	$\begin{array}{r} 23 \\ 4 \\ + 35 \\ \hline \end{array}$	$\begin{array}{r} 13 \\ 37 \\ + 45 \\ \hline \end{array}$	$\begin{array}{r} 2 \\ 24 \\ + 49 \\ \hline \end{array}$

$10 + 20 = \dots\dots\dots$
 $70 + 10 = \dots\dots\dots$
 $15 + 20 = \dots\dots\dots$
 $5 + 50 = \dots\dots\dots$
 $40 + 15 = \dots\dots\dots$
 $60 + 25 = \dots\dots\dots$