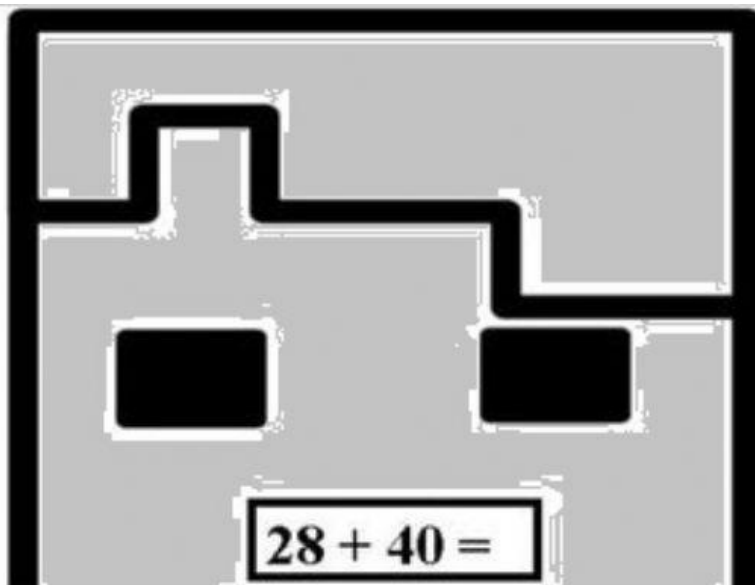




$$28 + 40 =$$

$$\begin{array}{r} 30+ \\ 42 \\ \hline \end{array}$$

$$\begin{array}{r} 53+ \\ 20 \\ \hline \end{array}$$

$$34 + 40 + 20 =$$

$$59 + 30 - 9 =$$

$$20 + 27 + 2 =$$

$$\begin{array}{r} 64+ \\ 20 \\ \hline \end{array}$$

$$\begin{array}{r} 17+ \\ 40 \\ \hline \end{array}$$

$$\begin{array}{r} 76+ \\ 20 \\ \hline \end{array}$$

$$\begin{array}{r} 40+ \\ 35 \\ \hline \end{array}$$

$$15 + 20 + 30 + 10 =$$

$$40 - 10 + 5 + 20 =$$

$$\begin{array}{r} 50+ \\ 49 \\ \hline \end{array}$$

$$\begin{array}{r} 76+ \\ 10 \\ \hline \end{array}$$

$$45 + 50 =$$

$$34 + 30 =$$

$$38 + 60 =$$

$$30 + 65 =$$

$$20 + 44 =$$

$$18 + 80 =$$

$$29 + 50 =$$

$$24 + 60 =$$

$$70 + 14 =$$

$$20 + 59 =$$