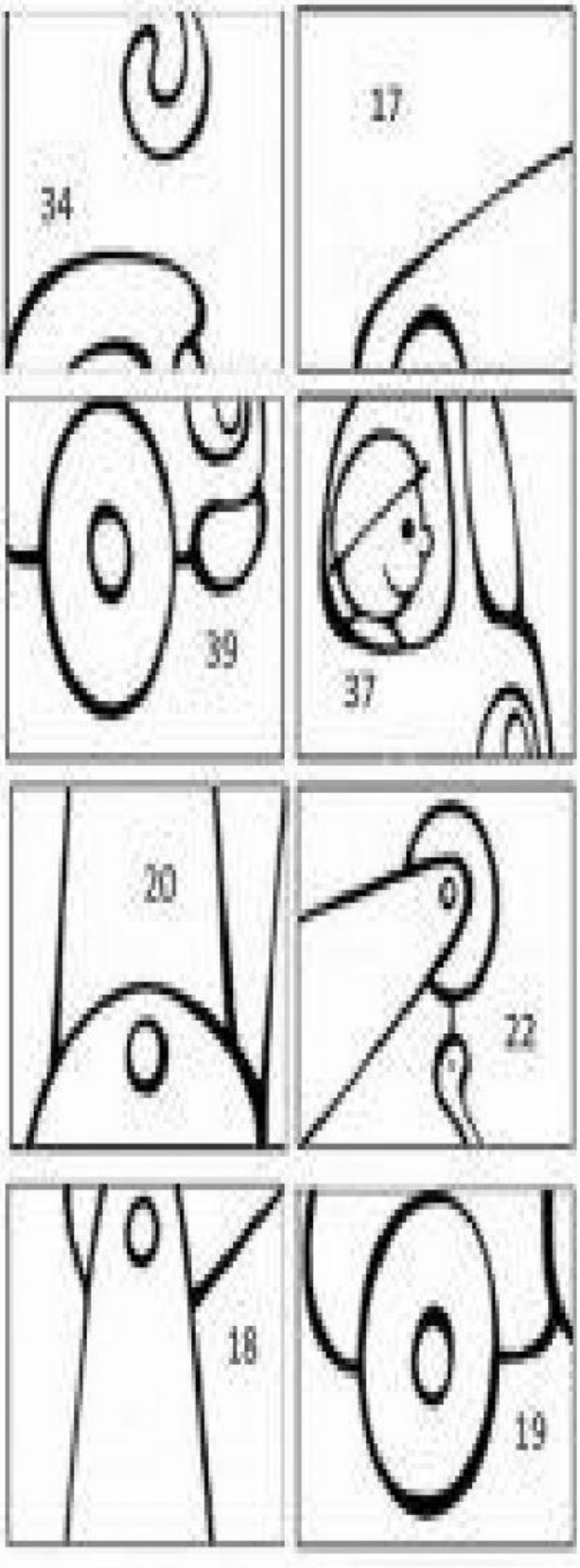
10 + 7=	20 + 2=
10 + 8=	30 + 4=
15 + 5=	30+ 7=
15 +4=	30 + 9=



LIVEWORKSHEETS