

$$\begin{array}{r} 14 \text{ 升} \\ + 9 \text{ 升} \\ \hline \end{array}$$

$$\begin{array}{r} 23 \text{ l} \\ + 15 \text{ l} \\ \hline \end{array}$$

$$\begin{array}{r} 63 \text{ l} \\ + 19 \text{ l} \\ \hline \end{array}$$

$$\begin{array}{r} 209 \text{ 毫升} \\ + 38 \text{ 毫升} \\ \hline \end{array}$$

$$\begin{array}{r} 148 \text{ ml} \\ + 595 \text{ ml} \\ \hline \end{array}$$

$$\begin{array}{r} 8 \text{ 升 } 270 \text{ 毫升} \\ + 1 \text{ 升 } 195 \text{ 毫升} \\ \hline \end{array}$$

$$\begin{array}{r} 48 \text{ l} \\ 15 \text{ l} \\ + 39 \text{ l} \\ \hline \end{array}$$

$$\begin{array}{r} 305 \text{ 毫升} \\ 214 \text{ 毫升} \\ + 497 \text{ 毫升} \\ \hline \end{array}$$

$$\begin{array}{r} 4 \text{ l } 750 \text{ ml} \\ 1 \text{ l } 125 \text{ ml} \\ + 3 \text{ l } 70 \text{ ml} \\ \hline \end{array}$$

练习二 加一加。

$$\begin{array}{r} 1. \quad 309 \text{ 升} \\ + 99 \text{ 升} \\ \hline \end{array}$$

$$\begin{array}{r} 4. \quad 82 \text{ l} \\ + 58 \text{ l} \\ \hline \end{array}$$

$$\begin{array}{r} 7. \quad \begin{array}{ll} 2 \text{ l} & 66 \text{ ml} \\ 3 \text{ l} & 950 \text{ ml} \\ + 1 \text{ l} & 208 \text{ ml} \end{array} \\ \hline \end{array}$$

$$\begin{array}{r} 2. \quad 1087 \text{ 毫升} \\ + 930 \text{ 毫升} \\ \hline \end{array}$$

$$\begin{array}{r} 5. \quad 5163 \text{ ml} \\ + 898 \text{ ml} \\ \hline \end{array}$$

$$\begin{array}{r} 8. \quad \begin{array}{ll} 8 \text{ 升} & 934 \text{ 毫升} \\ 10 \text{ 升} & 881 \text{ 毫升} \\ + 4 \text{ 升} & 372 \text{ 毫升} \end{array} \\ \hline \end{array}$$

$$\begin{array}{r} 3. \quad 129 \text{ ml} \\ 2572 \text{ ml} \\ + 3373 \text{ ml} \\ \hline \end{array}$$

$$\begin{array}{r} 6. \quad 101 \text{ l} \\ 715 \text{ l} \\ + 8384 \text{ l} \\ \hline \end{array}$$